The BMW Group is committed to sustainable principles and to continuously improving the environmental impact of its production processes. As part of this, the BMW Group is dedicated to environmentally friendly production processes. The BMW Group is committed to not using substances that are known to be harmful to health or the environment in its production processes. The substances that are used in the production processes of the BMW Group are regularly reviewed and, if necessary, replaced with less harmful substances.

Glass, seal, sealant (typically for production of glass and ceramics)

Dioctyltin dilaurate (typically for production of polymers, coating products, adhesives and inks)

Hexahydro-4-methylphthalic anhydride (typically for production of resins and polymers)

Bis(2-(2-methoxyethoxy)ethyl)ether, tetraglyme (typically as process solvent)

2-Ethylhexyl 10-ethyl-4,4-dioctyl-7-oxo-8-oxa-3,5-dithia-4-stannatetradecanoate, sealants, coatings and inks)

4-(1,1,3,3-Tetramethylbutyl)phenol, ethoxylated (typically as dispersing agent in coatings, paints and films)

4-Nonylphenol, branched and linear (typically as dispersing agent in coatings, adhesives and inks)

Cobalt(II) nitrate hexahydrate (typically as additive in magnets for electronic assemblies)

Medium-chain chlorinated paraffins (typically as flame retardant and as additive in plastics and resins)

Diboron trioxide (typically for production of borosilicate and crystal glass)

Silicic acid, lead salt (typically for production of glass and ceramics)

Diazene-1,2-dicarboxamide, ADCA (typically as blowing agent in plastic and rubber manufacturing)

4,4'-Isopropylidenediphenol (typically for production of polymers and resins)

2-Methylimidazole (typically as hardener in epoxy resins and for production of resins and polymers)

1,3-Propanesultone (typically as electrolyte in batteries)

6,6'-Di-tert-butyl-2,2'-methylenedi-p-cresol (typically for production of polymers and resins)

1,2-Dioxyethane, ethylene glycol dimethyl ether, EGDME (typically as process solvent and for surface treatment)

2-Methyl-1,4-naphthoquinone-5,6-dioxide-1-one (typically used in coatings, paints and films)

Lead monoxide, lead oxide (typically as constituent of electronic components)

Glasses and glass-ceramic, AOCa (typically as blowing agent in plastic and rubber manufacturing)

Dicyclopentadiene (typically for production of silicones)

Decamethylcyclopentasiloxane (typically as blowing agent and as flame retardant in plastics and resins)

2,2,2'-[6,6-diisopropylidenediphenyl] (typically as flame retardant and as additive in plastics and resins)

Decamethylcyclododecsiloxane (typically as fire retardant and as additive in plastics, sealants, rubber and elastomers)

Medium-chain chlorinated paraffins (typically as flame retardant and as additive in plastics, sealants, rubber and elastomers)

Cobalt(II) chloride hexahydrate (typically as additive in paints, coatings and inks)

Molybdenum (typically used in castings, iron, metals and polymers)

Medium-chain chlorinated paraffins (typically as flame retardant and as additive in plastics, sealants, rubber and elastomers)